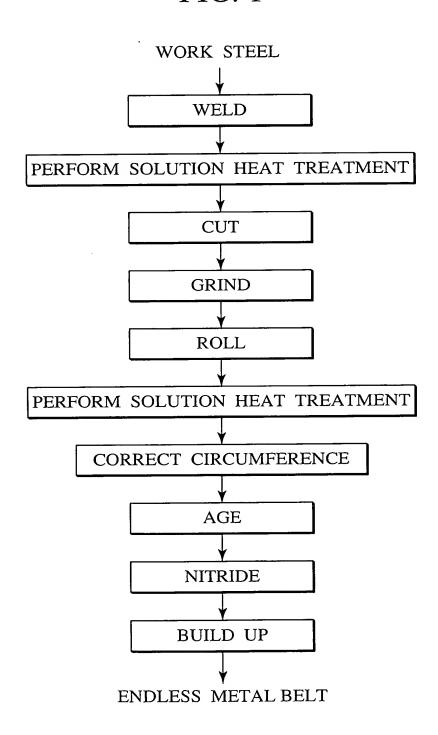
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

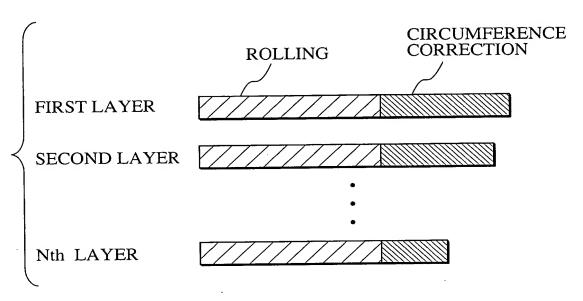
FIG. 1



Title: MANUFACTURING METHOD OF
ENDLESS METAL BELT AND
MANUFACTURING APPARATUS OF ENDLESS
METAL BELT
Inventor(s): Papii FIJKADA et al

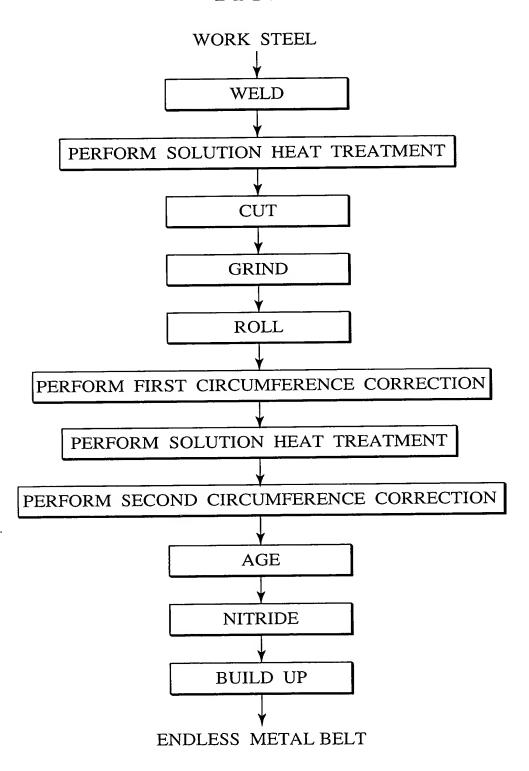
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

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Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 3



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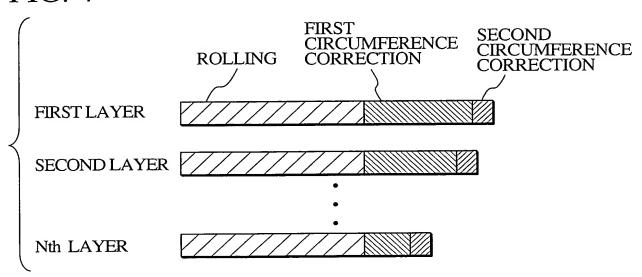
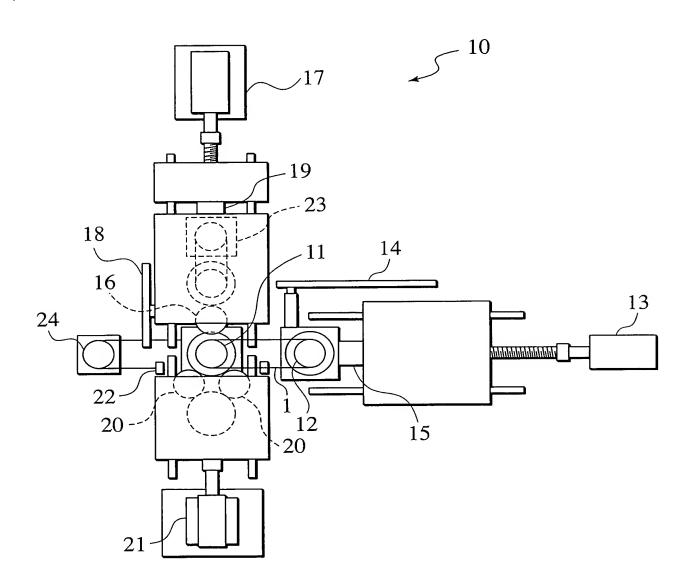


FIG. 5

	LAYER	CIRCUMFER- ENCE (mm)	THICKNESS (mm)	CORRECTION QUANTITY (mm)
BEFORE ROLLING STEP	1	430.00	0.30	
	2	430.00	0.30	
	3	430.00	0.30	
	4	430.00	0.30	
	5	430.00	0.30	
AFTER ROLLING STEP	1	700.00	0.19	
	2	700.00	0.19	
	3	700.00	0.19	
	4	700.00	• 0.19	
	5	700.00	0.19	
AFTER FIRST CIRCUMFERENCE CORRECTION STEP	1	705.00	0.18	5.00
	2	706.00	0.18	6.00
	3	707.00	0.18	7.00
	4	708.00	0.18	8.00
	5	709.00	0.18	9.00
AFTER SECOND CIRCUMFERENCE CORRECTION STEP	1	710.00	0.18	1.00
	2	711.00	0.18	1.00
	3	712.00	0.18	1.00
	4	713.00	0.18	1.00
	. 5	714.00	0.18	1.00

Title: MANUFACTURING METHOD OF ENDLESS METAL BELT AND MANUFACTURING APPARATUS OF ENDLESS METAL BELT Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 6



METAL BELT
Inventor(s): Ryuji FUKADA et al.
DOCKET NO.: 040302-0343

FIG. 7

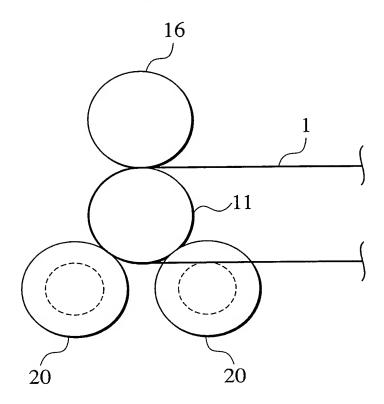
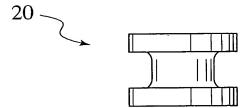


FIG. 8



METAL BELT Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 9A

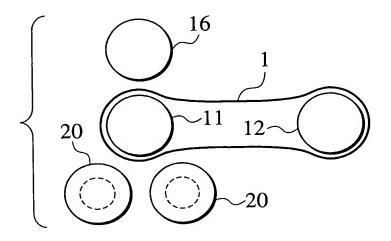


FIG. 9B

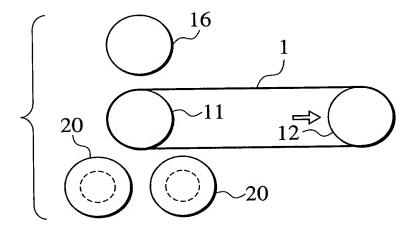
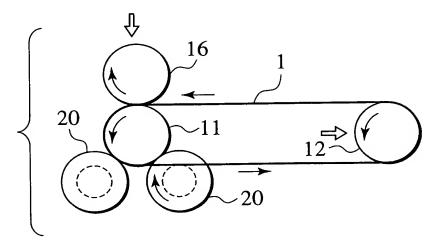


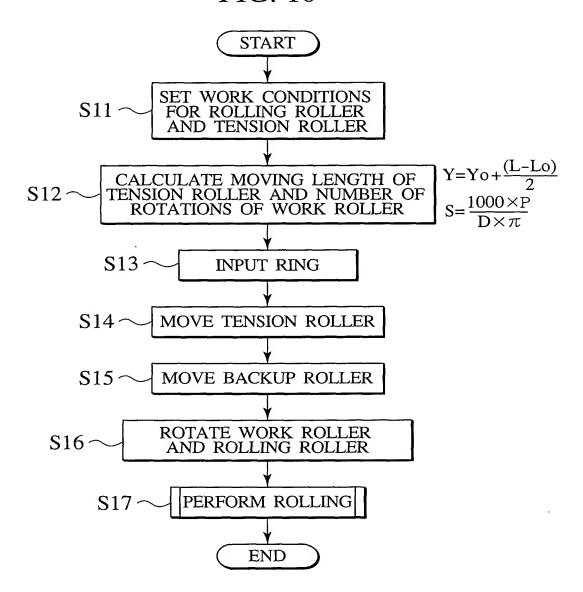
FIG. 9C



Title: MANUFACTURING METHOD OF ENDLESS METAL BELT AND MANUFACTURING APPARATUS OF ENDLESS METAL BELT Inventor(s): Ryajii FUKADA et al.

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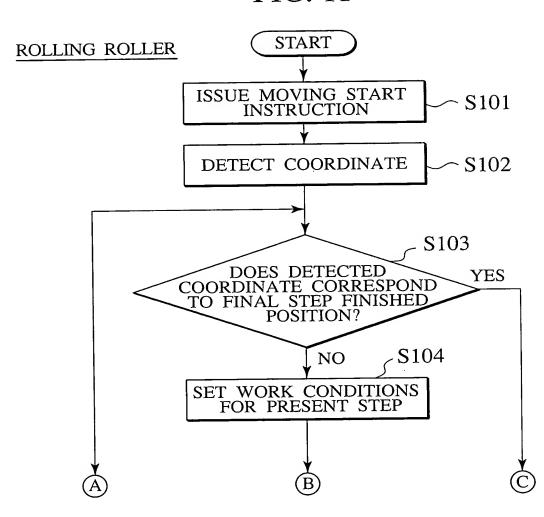
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Title: MANUFACTURING METHOD OF ENDLESS METAL BELT AND MANUFACTURING APPARATUS OF ENDLESS METAL BELT

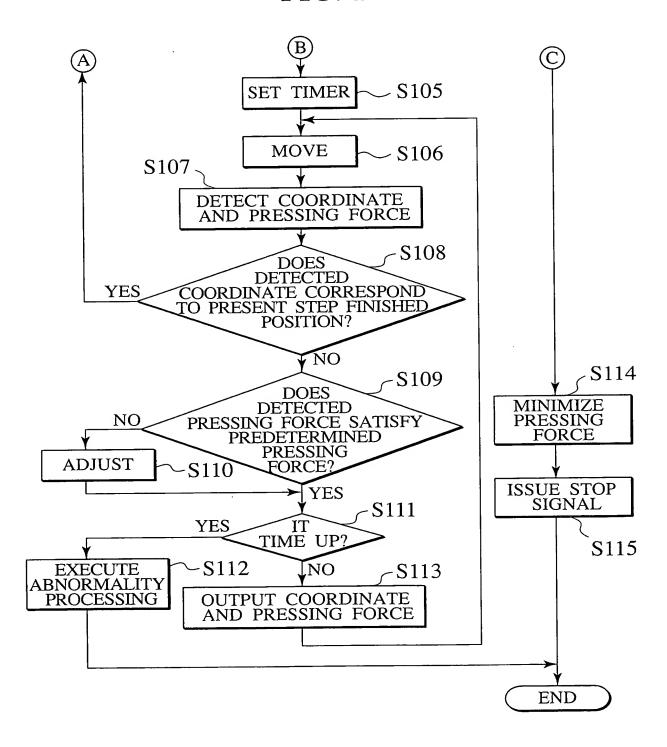
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

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Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

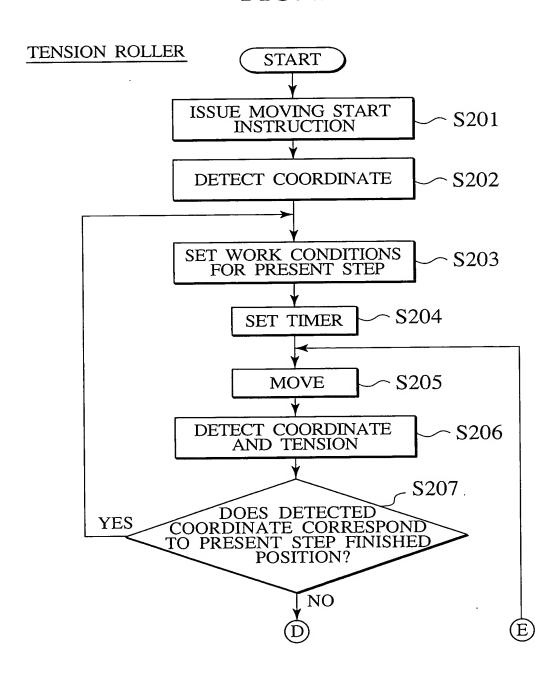
FIG. 12



Title: MANUFACTURING METHOD OF ENDLESS METAL BELT AND MANUFACTURING APPARATUS OF ENDLESS METAL BELT Inventor(s): Rynji FIJKADA et al.

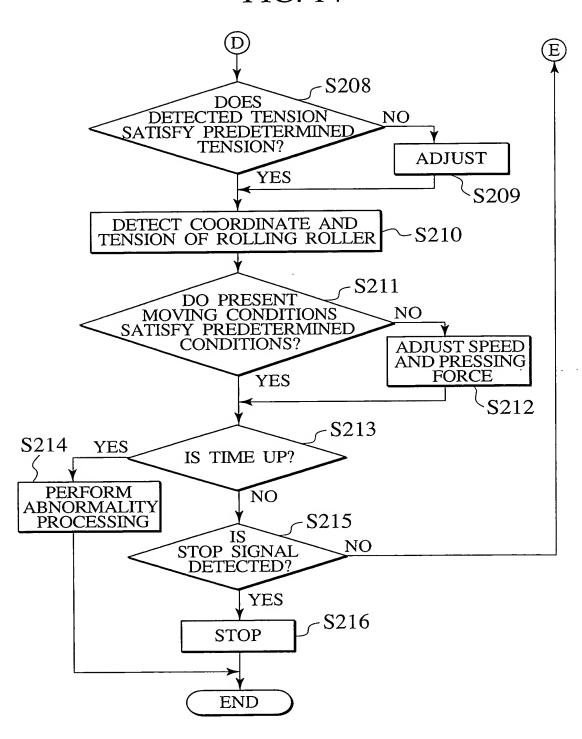
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 13



Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 14



Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

FIG. 15A

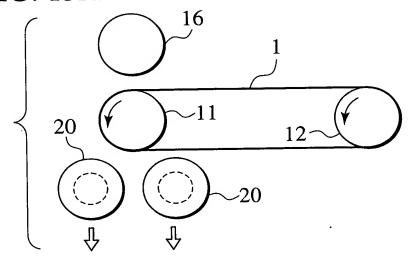


FIG. 15B

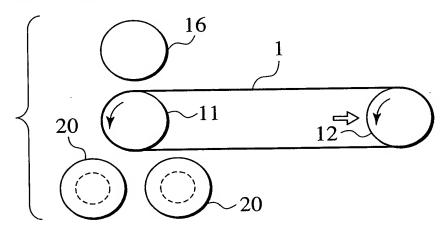
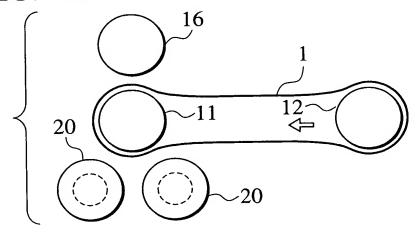
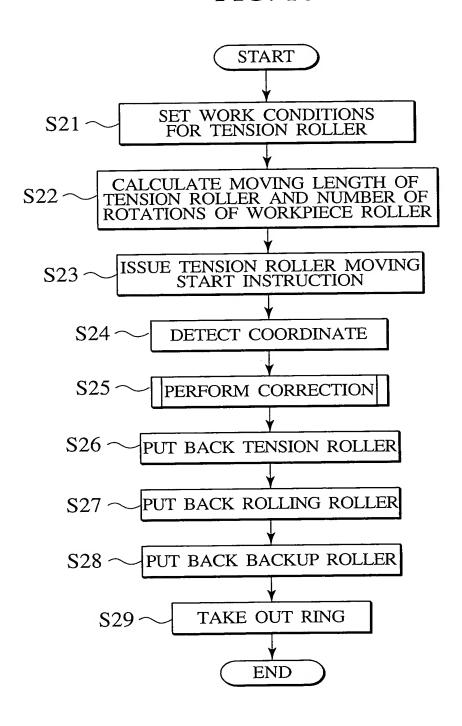


FIG. 15C



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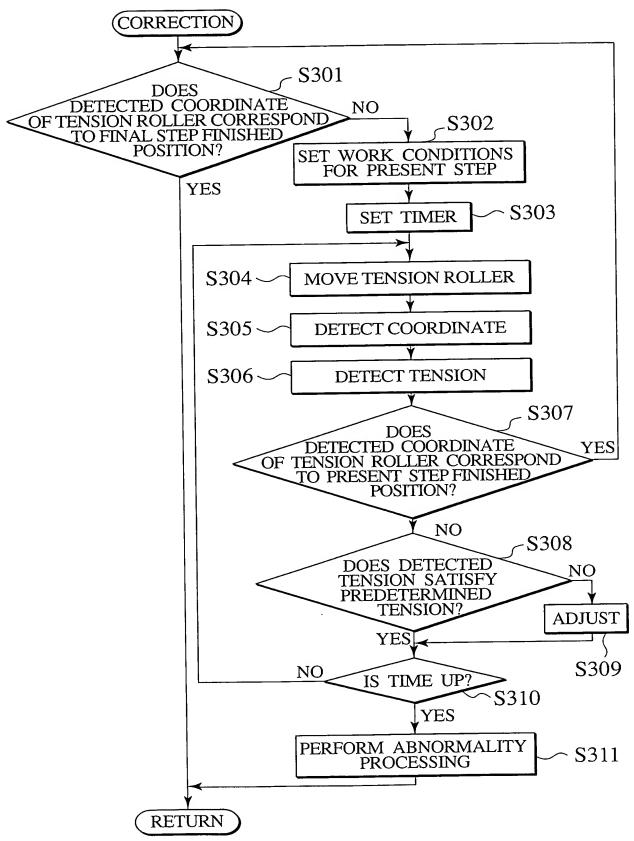
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ENDLESS METAL BELT AND
MANUFACTURING APPARATUS OF ENDLESS
METAL BELT

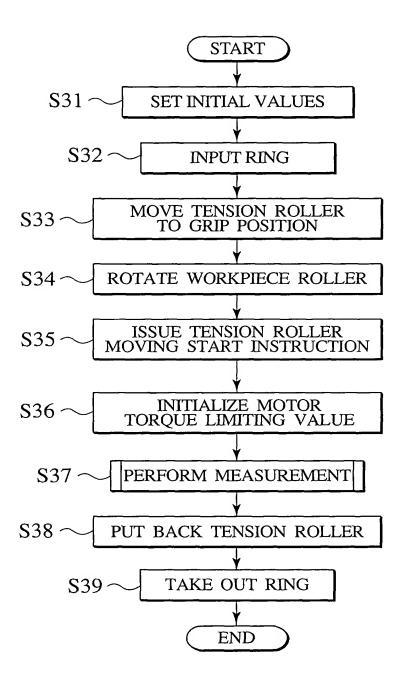
Inventor(s): Ryuji FUKADA et al. DOCKET NO.: 040302-0343

15/17 **FIG.** 17



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FIG. 18



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FIG. 19

